









STAUFF Connect

Metric tube connectors, assembly tools
and accessories

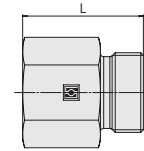
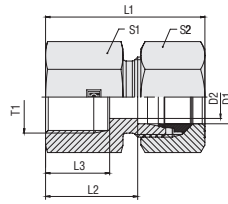
Product Catalogue

Version
10/2025



	Straight Female Stud Fitting	124-127
	FI-GA	
	Female Whitworth Parallel Pipe Thread (BSPP)	124
	FI-GA-...-R	
	Female Metric Parallel Thread	126
	FI-GA-...-M	
	Female NPT Thread	127
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	Gauge Fitting with 24° Taper / O-Ring	130
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Straight Female Stud Fitting
Type FI-GA-...-R ■ Series L



Female Whitworth Parallel Pipe Thread (BSPP)

Ordering Codes

***FI-GA*-10*L*R*-W3*-MS**

- * Straight Female Stud Fitting FI-GA
- * Outside Tube Diameter D1 (in mm) -10
- * Series L
Light Series (page 124)
Heavy Series (page 125) S
- * Thread Type R
Female Whitworth Parallel
Pipe Thread (BSPP)
- If required, please indicate special sizes, e.g. R3/8!
- * Material Code -W3
Steel, zinc/nickel-plated
- Please contact STAUFF for alternative
materials and surface finishings.
- * Assembling / Kitting —
Fitting body only
- Fitting body supplied with
cutting ring and union nut -MS
- Fitting body supplied with
soft-sealing cutting ring
and union nut -MSV

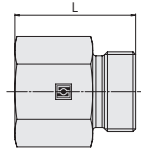
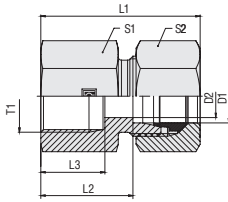
Series	Tube OD mm D1	PN bar	Dimensions mm								Weight kg ca. per 100	Ordering Codes ³
			Thread T	D2	L	L1 ¹	L2	L3	S1	S2		
L	6	315	G 1/8	4	26	34	19	12	14	14	3,26	FI-GA-06LR-W3
	6	315	G 1/4	4	31	39	24	18	19	14	3,78	FI-GA-06LR1/4-W3
	6	315	G 3/8	6	31	34	24	17	24	17	5,88	FI-GA-06LR3/8-W3
	8	315	G 1/8	6	26	34	19	12	14	17	1,95	FI-GA-08LR1/8-W3
	8	315	G 1/4	6	31	39	24	17	19	17	3,91	FI-GA-08LR-W3
	8	315	G 3/8	6	31	39	24	16	24	17	2,28	FI-GA-08LR3/8-W3
	8	315	G 1/2	6	36	44	29	20	27	17	8,35	FI-GA-08LR1/2-W3
	10	315	G 1/4	8	32	40	25	17	19	19	3,95	FI-GA-10LR-W3
	10	315	G 3/8	8	32	40	25	16	24	19	4,94	FI-GA-10LR3/8-W3
	10	315	G 1/2	8	37	45	30	20	27	19	8,36	FI-GA-10LR1/2-W3
	12	315	G 1/4	8	33	41	26	17	19	22	4,44	FI-GA-12LR1/4-W3
	12	315	G 3/8	10	33	41	26	17	24	22	6,43	FI-GA-12LR-W3
	12	315	G 1/2	10	37	45	30	20	27	22	8,38	FI-GA-12LR1/2-W3
	15	315	G 3/8	12	34	43	27	17	24	27	6,95	FI-GA-15LR3/8-W3
	15	315	G 1/2	12	38	46	31	20	27	27	8,84	FI-GA-15LR-W3
	15	315	G 3/4	12	38	46	31	20	30	27	19,13	FI-GA-15LR3/4-W3
	18	315	G 3/8	15	34	43	26,5	20	27	32	9,61	FI-GA-18LR3/8-W3
	18	315	G 1/2	15	38	47	30,5	20	27	32	9,15	FI-GA-18LR-W3
	22	160	G 1/2	18,5	39	48,5	31,5	15,5	32	36	14,1	FI-GA-22LR1/2-W3
	22	160	G 3/4	19	43	52	35,5	22	36	36	17,87	FI-GA-22LR-W3
	22	160	G1	19	45,5	54,5	38	24,5	41	36	21,68	FI-GA-22LR1-W3
	28	160	G 1	24	45,5	54,5	38	24,5	41	41	21,80	FI-GA-28LR-W3
	35	160	G 1 1/4	30	51,5	62,5	41	26,5	55	50	47,49	FI-GA-35LR-W3
	42	160	G 1 1/4	36	53,5	67	42,5	26,5	55	60	48,83	FI-GA-42LR1-1/4-W3
	42	160	G 1 1/2	36	53,5	65,5	42,5	28,5	60	60	53,90	FI-GA-42LR-W3

Connecting Parts

- Cutting Ring
Type **FI-DS** Page 28
- Soft-Sealing Cutting Ring
Type **FI-WDDS** Page 29
- Support Sleeve
Type **FI-VH** Page 31
- STAUFF Form EVO Sealing Ring
Type **FI-FD** Page 32
- Union Nut
Type **FI-M** Page 33
- 37° Flared Tube Fitting Set
Type **FI-AB** Page 37

¹ Approximate dimension in assembled condition.
² Weight excluding cutting ring and union nut.
³ Standard scope of delivery: Fitting body only.

**Straight Female Stud Fitting
Type FI-GA-...-R • Series S**



Female Whitworth Parallel Pipe Thread (BSPP)

Series	Tube OD mm D1	PN bar	Dimensions mm								Weight kg ca. per 100	Ordering Codes ³
			Thread T	D2	L	L1 ¹	L2	L3	S1	S2		
S	6	630	G 1/4	4	33	41	26	17	19	17	4,33	FI-GA-06SR-W3
	8	630	G 1/4	5	33	41	26	17	19	19	4,53	FI-GA-08SR-W3
	8	630	G 3/8	5	34	41,5	26,5	17	24	19	7	FI-GA-08SR3/8-W3
	10	630	G 1/4	7	33	43,5	25,5	17	19	22	4,68	FI-GA-10SR1/4-W3
	10	630	G 3/8	7	34	43	26,5	17	24	22	6,99	FI-GA-10SR-W3
	12	630	G 1/4	8	33	43,5	25,5	17	22	24	6,58	FI-GA-12SR1/4-W3
	12	630	G 3/8	8	34	43	26,5	17	24	24	7,08	FI-GA-12SR-W3
	12	630	G 1/2	8	38	47	30,5	20	27	24	9,23	FI-GA-12SR1/2-W3
	14	630	G 1/2	10	40	50	32	20	27	27	9,64	FI-GA-14SR-W3
	16	630	G 3/8	12	36	52	27,5	17	24	30	7,77	FI-GA-16SR3/8-W3
	16	630	G 1/2	12	40	50	31,5	20	27	30	9,70	FI-GA-16SR-W3
	20	400	G 3/4	16	45	56	34,5	22	36	36	19,50	FI-GA-20SR-W3
	25	400	G 3/4	20	47	59	35	22	41	46	28,74	FI-GA-25SR3/4-W3
	25	400	G 1	20	49,5	61,5	37,5	24,5	41	46	25,14	FI-GA-25SR-W3
	30	400	G 1 1/4	25	55,5	68,5	42	26,5	55	50	51,30	FI-GA-30SR-W3
	38	315	G 1 1/2	32	59,5	74,5	43,5	28,5	60	60	62,80	FI-GA-38SR-W3

¹ Approximate dimension in assembled condition.

² Weight excluding cutting ring and union nut.

³ Standard scope of delivery: Fitting body only.

Ordering Codes

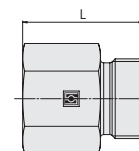
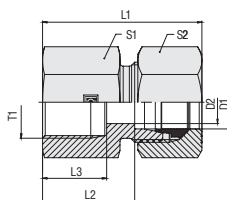
***FI-GA*-10*S*R*-W3*-MS**

* Straight Female Stud Fitting	FI-GA
* Outside Tube Diameter D1 (in mm)	-10
* Series	Light Series (page 124) L Heavy Series (page 125) S
* Thread Type	Female Whitworth Parallel Pipe Thread (BSPP) R
If required, please indicate special sizes, e.g. R3/8!	
* Material Code	Steel, zinc/nickel-plated -W3
Please contact STAUFF for alternative materials and surface finishings.	
* Assembling / Kitting	Fitting body only —
	Fitting body supplied with cutting ring and union nut -MS
	Fitting body supplied with soft-sealing cutting ring and union nut -MSV

Connecting Parts

	Cutting Ring Type FI-DS	Page 28
	Soft-Sealing Cutting Ring Type FI-WDDS	Page 29
	Support Sleeve Type FI-VH	Page 31
	STAUFF Form EVO Sealing Ring Type FI-FD	Page 32
	Union Nut Type FI-M	Page 33
	37° Flared Tube Fitting Set Type FI-AB	Page 37

Straight Female Stud Fitting
Type FI-GA-...-M ▪ Series L / S



Female Metric Parallel Thread

Series	Tube OD	PN bar	Dimensions mm								Weight kg ca. per 100	Ordering Codes ³
	D1		Thread T	D2	L	L1 ¹	L2	L3	S1	S2		
L	6	315	M10 x 1	4	26,5	34,5	19,5	12,5	14	14	1,89	FI-GA-06LM-W3
	8	315	M12 x 1,5	6	31	39	24	17	17	17	3,40	FI-GA-08LM-W3
	10	315	M14 x 1,5	8	32	40	25	17	19	19	3,73	FI-GA-10LM-W3
	12	315	M16 x 1,5	10	33	41	26	17	22	22	5,29	FI-GA-12LM-W3
	12	315	M18 x 1,5	10	33	42,5	26	17	24	22	6	FI-GA-12LM18x1.5-W3
	15	315	M18 x 1,5	12	35	43	28	17	24	27	6,77	FI-GA-15LM-W3
	18	315	M22 x 1,5	15	37	46	29,5	19	30	32	11,20	FI-GA-18LM-W3
	22	160	M26 x 1,5	19	42	51	34,5	21	32	36	12,42	FI-GA-22LM-W3
	28	160	M33 x 2	24	45	54	37,5	24	41	41	21,35	FI-GA-28LM-W3
	35	160	M42 x 2	30	51	62	40,5	26	55	50	46,20	FI-GA-35LM-W3
	42	160	M48 x 2	36	53	65	42	28	60	60	52,10	FI-GA-42LM-W3
	S	6	630	M12 x 1,5	4	33	41,5	26	17	17	17	3,49
8		630	M14 x 1,5	5	33	41	26	17	19	19	4,36	FI-GA-08SM-W3
10		630	M16 x 1,5	7	34	43	26,5	17	22	22	1,31	FI-GA-10SM-W3
12		630	M18 x 1,5	8	35	44	27,5	17	24	24	7,01	FI-GA-12SM-W3
14		630	M20 x 1,5	10	39	49	31	19	27	27	9,54	FI-GA-14SM-W3
16		630	M22 x 1,5	12	39	49	30,5	19	30	30	11,71	FI-GA-16SM-W3
20		400	M27 x 2	16	45	56	34,5	22	36	36	18,68	FI-GA-20SM-W3
25		400	M33 x 2	20	49	61	37	24	41	46	24,73	FI-GA-25SM-W3
30		400	M42 x 2	25	55	68	41,5	26	55	50	50,30	FI-GA-30SM-W3
38		400	M48 x 2	32	59	74	43	28	60	60	62,80	FI-GA-38SM-W3

¹ Approximate dimension in assembled condition.

² Weight excluding cutting ring and union nut.

³ Standard scope of delivery: Fitting body only.

Ordering Codes

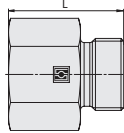
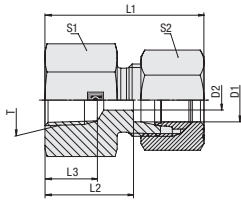
***FI-GA*-10*L*M*-W3*-MS**

- * Straight Female Stud Fitting **FI-GA**
- * Outside Tube Diameter D1 (in mm) **-10**
- * Series **L** (Light Series) or **S** (Heavy Series)
- * Thread Type **M** (Female Metric Parallel Thread)
- If required, please indicate special sizes, e.g. M12x1.5!
- * Material Code **-W3** (Steel, zinc/nickel-plated)
- Please contact STAUFF for alternative materials and surface finishings.
- * Assembling / Kitting **-MS** (Fitting body supplied with cutting ring and union nut) or **-MSV** (Fitting body supplied with soft-sealing cutting ring and union nut)

Connecting Parts

- Cutting Ring Type **FI-DS** Page 28
- Soft-Sealing Cutting Ring Type **FI-WDDS** Page 29
- Support Sleeve Type **FI-VH** Page 31
- STAUFF Form EVO Sealing Ring Type **FI-FD** Page 32
- Union Nut Type **FI-M** Page 33
- 37° Flared Tube Fitting Set Type **FI-AB** Page 37

**Straight Female Stud Fitting
Type FI-GA-...-N • Series L / S**



NPT Thread

Series	Tube OD mm	PN bar	Dimensions mm								Weight kg ca. per 100	Ordering Codes ³
			Thread T	D2	L	L1 ¹	L2	L3	S1	S2		
L	6	315	1/4 NPT	4	30,5	38	23,5	16,4	19	14	4,20	FI-GA-06L1/4N-W3
	8	315	1/4 NPT	6	30,5	38	23,5	16,4	19	17	4,30	FI-GA-08L1/4N-W3
	10	315	1/4 NPT	8	31	39	24,0	16,4	19	19	4,10	FI-GA-10L1/4N-W3
	12	315	3/8 NPT	10	34	42	27	20,8	24	22	6,6	FI-GA-12L3/8N-W3
	18	315	1/2 NPT	15	40	49	32	28,5	27	32	9,71	FI-GA-18L1/2N-W3
S	14	400	1/2 NPT	10	43	49	35	26	27	27	9,58	FI-GA-14S1/2N-W3
	16	400	1/2 NPT	12	43	50	34,5	22,6	27	30	11,70	FI-GA-16S1/2N-W3
	20	315	1/2 NPT	16	44	55	33,5	23,1	32	36	16,00	FI-GA-20S1/2N-W3
	20	315	3/4 NPT	16	46	57	35,5	23,1	36	36	20,29	FI-GA-20S3/4N-W3

¹ Approximate dimension in assembled condition.

² Weight excluding cutting ring and union nut.

³ Standard scope of delivery: Fitting body only.

Ordering Codes

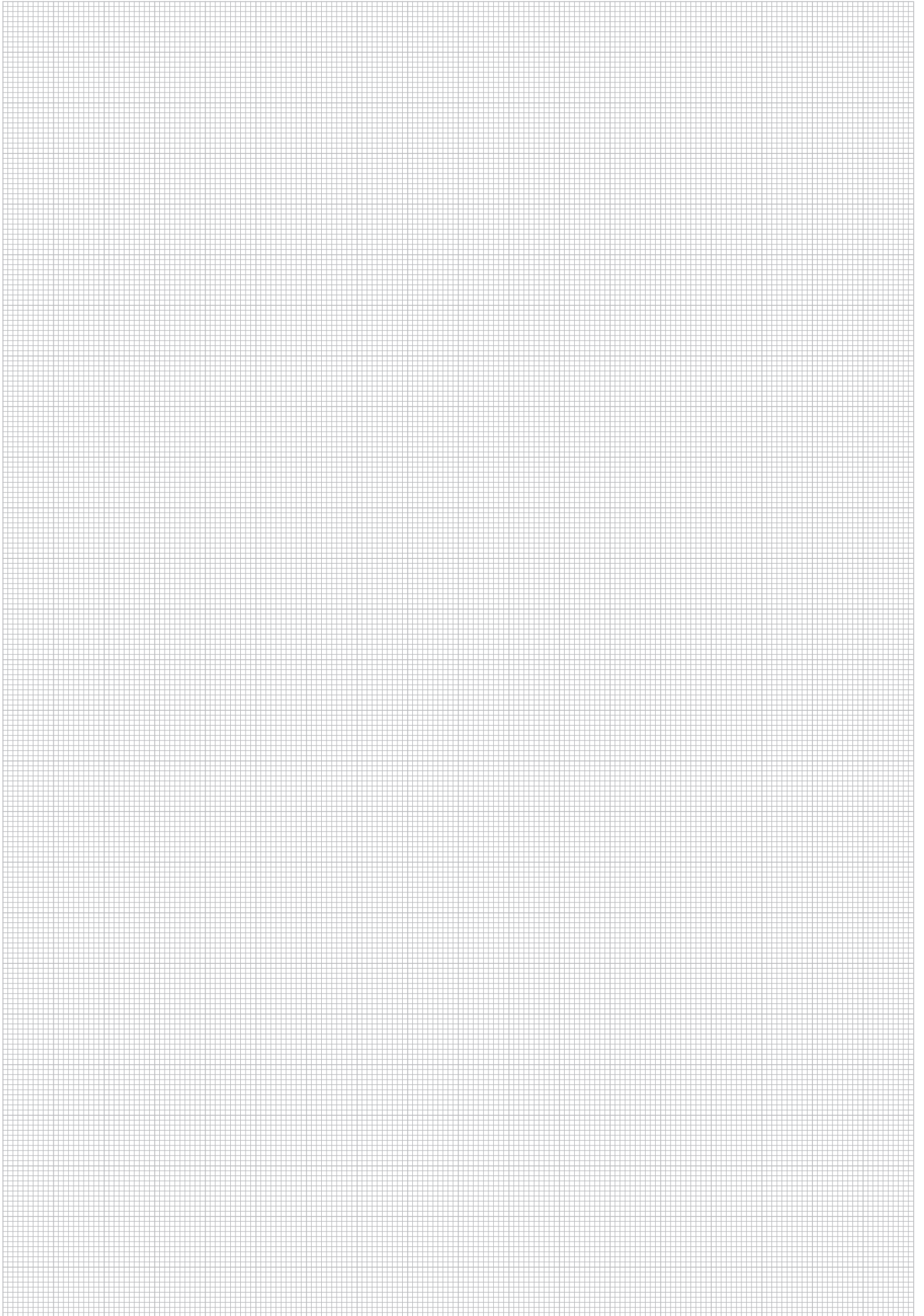
***FI-GA*-10*L*1/4*N*-W3*-MS**

* Straight Female Stud Fitting	FI-GA
* Outside Tube Diameter D1 (in mm)	-10
* Series	Light Series L Heavy Series S
* Thread Size	acc. to dimension table 1/4
Please always indicate thread sizes, e.g. 1/4!	
* Thread Type	NPT Thread N
* Material Code	Steel, zinc/nickel-plated -W3
Please contact STAUFF for alternative materials and surface finishings.	
* Assembling / Kitting	Fitting body only —
	Fitting body supplied with cutting ring and union nut -MS
	Fitting body supplied with soft-sealing cutting ring and union nut -MSV

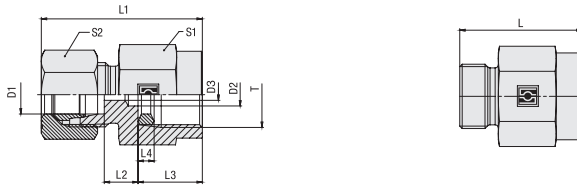
Connecting Parts

	Cutting Ring Type FI-DS	Page 28
	Soft-Sealing Cutting Ring Type FI-WDDS	Page 29
	Support Sleeve Type FI-VH	Page 31
	STAUFF Form EVO Sealing Ring Type FI-FD	Page 32
	Union Nut Type FI-M	Page 33
	37° Flared Tube Fitting Set Type FI-AB	Page 37

G



Gauge Fitting
Type FI-MA-...-R • Series L / S



Internal Metallic Sealing Ring

Female Whitworth Parallel Pipe Thread (BSPP)

Series	Tube OD mm	PN bar	Dimensions mm											Weight kg ca. per 100	Ordering Codes ³
	D1		Thread T	D2	D3	L	L1 ¹	L2	L3	L4	S1	S2			
L	6	500	G 1/4	5,5	4	29	37	7,5	14,5	4,5	19	14	3,76	FI-MA-06LR-W3-DKI	
	8	500	G 1/4	5,5	5,5	29	37	7,5	14,5	4,5	19	17	3,74	FI-MA-08LR-W3-DKI	
	10	500	G 1/4	5,5	5,5	30	38	8,5	14,5	4,5	19	19	4,05	FI-MA-10LR-W3-DKI	
	12	400	G 1/4	5,5	5,5	30	38	8,5	14,5	4,5	19	22	4,31	FI-MA-12LR-W3-DKI	
S	6	800	G 1/2	7	4	38	46	11	20	5	27	17	9,16	FI-MA-06SR-W3-DKI	
	8	800	G 1/4	6	3,5	31	39	9,5	14,5	4,5	19	19	4,38	FI-MA-08SR1/4-W3-DKI	
	8	800	G 1/2	7	5	38	46	11	20	5	27	19	9,30	FI-MA-08SR-W3-DKI	
	10	800	G 1/2	7	3,5	38	47	10,5	20	5	27	22	9,39	FI-MA-10SR-W3-DKI	
	12	630	G 1/4	5,5	5,5	34	43,5	12	14,5	4,5	22	24	6,72	FI-MA-12SR1/4-W3-DKI	
	12	630	G 1/2	7	3,5	38	47	10,5	20	5	27	24	9,76	FI-MA-12SR-W3-DKI	

¹ Approximate dimension in assembled condition.

² Weight excluding cutting ring and union nut.

³ Standard scope of delivery: Fitting body only.

Ordering Codes

FI-MA-10*L*R*-W3*-DKI

* Gauge Fitting		FI-MA
* Outside Tube Diameter D1 (in mm)		-10
* Series	Light Series	L
	Heavy Series	S
* Thread Type	Female Whitworth Parallel Pipe Thread (BSPP)	R
If required, please indicate special sizes, e.g. R1/2!		
* Material Code	Steel, zinc/nickel-plated	-W3
Please contact STAUFF for alternative materials and surface finishings.		
* Internal Seal Type	Internal metallic sealing ring	-DKI
* Assembling / Kitting	Fitting body only	—
	Fitting body supplied with cutting ring and union nut	-MS
	Fitting body supplied with soft-sealing cutting ring and union nut	-MSV

Connecting Parts

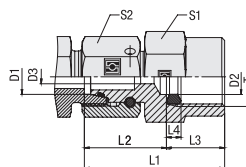
	Cutting Ring Type FI-DS	Page 28
	Soft-Sealing Cutting Ring Type FI-WDDS	Page 29
	Support Sleeve Type FI-VH	Page 31
	STAUFF Form EVO Sealing Ring Type FI-FD	Page 32
	Union Nut Type FI-M	Page 33
	37° Flared Tube Fitting Set Type FI-AB	Page 37

Spare Parts / Accessories

	Internal Metallic Sealing Ring Type FI-DKI	Page 246
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G

**Gauge Fitting with 24° Taper / O-Ring
Type FI-EMAD-...-R ▪ Series L / S**



Female Whitworth Parallel Pipe Thread (BSPP)

Internal Metallic Sealing Ring

Ordering Codes

***FI-EMAD*-10*L*R*-V*-W3*-DKI-DKO**

- * Gauge Fitting with 24° Taper / O-Ring **FI-EMAD**
- * Outside Tube Diameter D1 (in mm) **-10**
- * Series **L**
Light Series
SHeavy Series
- * Thread Type **R**
Female Whitworth Parallel
Pipe Thread (BSPP)
- If required, please indicate special sizes, e.g. R1/2!
- * Seal Material **-V**
FKM (Viton®)
- * Material Code **-W3**
Steel, zinc/nickel-plated
- Please contact STAUFF for alternative materials and surface finishings.
- * Internal Seal Type **-DKI**
Internal metallic sealing ring
- * Assembling / Kitting **-DKO**
Fitting body supplied with swivel nut and O-ring

Series	Tube OD mm D1	PN bar	Dimensions mm										Weight kg ca. per 100	Ordering Codes
			Thread T	D2	D3	L1	L2	L3	L4	S1	S2			
L	6	500	G 1/4	5,5	3	38,5	24	14,5	4,5	19	14	6,34	FI-EMAD-06LR-V-W3-DKI-DKO	
	8	500	G 1/4	5,5	3	38,5	24	14,5	4,5	19	17	6,16	FI-EMAD-08LR-V-W3-DKI-DKO	
	10	500	G 1/4	5,5	3,5	39,5	25	14,5	4,5	19	19	7,22	FI-EMAD-10LR-V-W3-DKI-DKO	
	12	315	G 1/4	5,5	3,5	41	26,5	14,5	4,5	19	22	8,48	FI-EMAD-12LR-V-W3-DKI-DKO	
S	12	315	G 1/2	7	3,5	44,5	24,5	20	5	27	22	12,8	FI-EMAD-12LR1/2-V-W3-DKI-DKO	
	6	630	G 1/4	5,5	3,0	38	23,5	14,5	4,5	19	17	6,08	FI-EMAD-06SR1/4-V-W3-DKI-DKO	
	6	630	G 1/2	7	3	45	25	20	5	27	17	11,49	FI-EMAD-06SR-V-W3-DKI-DKO	
	8	630	G 1/4	5,5	3,5	38	24	14,5	4,5	19	19	6,55	FI-EMAD-08SR1/4-V-W3-DKI-DKO	
	8	630	G 1/2	7	3,5	43,5	23,5	20	5	27	19	10,87	FI-EMAD-08SR-V-W3-DKI-DKO	
	10	630	G 1/4	5,5	3,5	39,5	25	14,5	4,5	19	22	7,66	FI-EMAD-10SR1/4-V-W3-DKI-DKO	
	10	630	G 1/2	7	3,5	44	24	20	5	27	22	12,19	FI-EMAD-10SR-V-W3-DKI-DKO	
	12	630	G 1/4	5,5	3,5	40	25,5	14,5	4,5	19	24	9,40	FI-EMAD-12SR1/4-V-W3-DKI-DKO	
12	630	G 1/2	7	3,5	45,5	25,5	20	5	27	24	13,98	FI-EMAD-12SR-V-W3-DKI-DKO		

Standard seal material is FKM (Viton®).

Spare Parts / Accessories

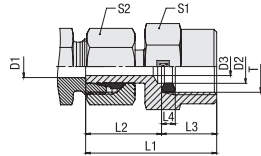


O-Ring
Type **O-RING** Page 239



Internal Metallic Sealing Ring
Type **FI-DKI** Page 246

Gauge Standpipe Fitting
Type FI-EMA-...-R ▪ Series L / S



Internal Metallic Sealing Ring

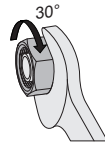
Female Whitworth Parallel Pipe Thread (BSPP)

Series	Tube OD mm D1	PN bar	Dimensions mm										Weight kg ca. per 100 ¹	Ordering Codes
			Thread T	D2	D3	L1	L2	L3	L4	S1	S2			
L	6	315	G 1/4	5,5	3,3	38	23,5	14,5	4,5	19	14	4,65	FI-EMA-06LR-W3-DKI-SV	
	8	315	G 1/4	5,5	3,5	38	23,5	14,5	4,5	19	17	5,53	FI-EMA-08LR-W3-DKI-SV	
	10	315	G 1/4	5,5	3,5	39,5	25	14,5	4,5	19	19	6,40	FI-EMA-10LR-W3-DKI-SV	
	12	315	G 1/4	5,5	3,5	40,5	26	14,5	4,5	19	22	8,01	FI-EMA-12LR-W3-DKI-SV	
	12	315	G 1/2	12	5,5	46,5	26,5	20	5	27	22	11,89	FI-EMA-12LR1/2-W3-DKI-SV	
S	6	630	G 1/2	7	3,5	45	25	20	5	27	17	10,73	FI-EMA-06SR-W3-DKI-SV	
	8	630	G 1/2	7	3,5	45	25	20	5	27	19	10,95	FI-EMA-08SR-W3-DKI-SV	
	10	630	G 1/2	7	3,5	47	27	20	5	27	22	12,15	FI-EMA-10SR-W3-DKI-SV	
	12	630	G 1/4	5,5	3,5	40,2	25,7	14,5	4,5	19	24	8,78	FI-EMA-12SR1/4-W3-DKI-SV	
	12	630	G 1/2	7	3,5	47,5	27,5	20	5	27	24	13,43	FI-EMA-12SR-W3-DKI-SV	

¹Weight including cutting ring and union nut.

Please note: Standpipes are always factory-assembled with cutting rings and union nuts.

The union nut assembled on the standpipe has to be tightened by only 1/12 a turn (equivalent to 30°) beyond the fixed point.



Ordering Codes

***FI-EMA*-10*L*R*-W3*-DKI-SV**

- * Gauge Standpipe Fitting FI-EMA
- * Outside Tube Diameter D1 (in mm) -10
- * Series L
S
 - Light Series
 - Heavy Series
- * Thread Type R
 - Female Whitworth Parallel Pipe Thread (BSPP)
- If required, please indicate special sizes, e.g. R1/2!
- * Material Code -W3
 - Steel, zinc/nickel-plated
- Please contact STAUFF for alternative materials and surface finishings.
- * Internal Seal Type -DKI
 - Internal metallic sealing ring
- * Assembling / Kitting -SV
 - Standpipe factory-assembled with cutting ring and union nut

Spare Parts / Accessories



Internal Metallic Sealing Ring
Type FI-DKI Page 246

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