



STAUFF Clamps

Fastening systems for pipes, tubes, hoses, cables and other industrial components

Product Catalogue

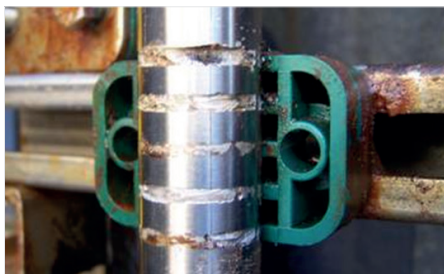
Version
10/2025



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STAUFF ACT
Anti-Corrosion Technology

E



Crevice corrosion formed under a regular plastic clamp



Crevice corrosion formed under a regular plastic clamp



Stainless Steel Pipework

Stainless steel pipework on oil and gas platform and processing plants (that are located offshore and up to 50 km inland) is used over a wide range of temperature, flow and pressure conditions, e.g. for process instrumentation and sensing, as well as for chemical inhibition, hydraulic or utility lines.

The typical tubing material selected for these particular applications is AISI 316 stainless steel, although in more recent times other tube materials have been utilized to try and counteract the offshore corrosion issue.

In all major offshore oil and gas regions – including the Gulf of Mexico, the North Sea, the Gulf of Guinea and the China Sea – corrosion of AISI 316 stainless steel pipework can be observed, and has been a researched and well documented problem as well as a costly and time consuming issue with regard to maintenance processes for many years.

Pitting Corrosion

One of the most prevalent forms of localised corrosion is pitting corrosion: Under certain specific conditions – particularly involving chlorides (such as sodium chloride in seawater) and exacerbated by elevated temperatures – small pits can form in a stainless steel surface.

Dependent upon both the environment and the stainless steel itself, these pits may continue to grow and eventually lead to perforation of tubing walls and leaks, while the majority of the surface may still be totally unaffected.

Pitting corrosion is often quite easy to recognise: small individual pits and – in later stages – sometimes deeper and connected pits can be observed by visual inspection with the unaided eye.

Crevice Corrosion

Another dominant type is crevice corrosion, which is a lot more difficult to observe: It usually tends to occur in shielded areas such as crevices, formed under gaskets, washers, fastener heads, insulating material, surface deposits, disbanded coatings, threads and lap joints.

Pipe clamps made of plastic in particular have also been prone to inducing crevice corrosion in the past, because the plastic deforms around the tubing and creates even tighter crevices.

Crevice corrosion is always initiated by changes in the local chemistry within the shielded area, usually associated with a stagnant solution on the micro-environmental level:

- Trapped seawater becomes stagnant
- Depletion of inhibitor and oxygen
- A shift to acid conditions
- Build-up of aggressive ion species (such as sodium chloride in seawater)
- Accelerated corrosion process

Crevice corrosion can have serious and adverse consequences eventually leading to perforation of tubing walls and the escape of highly flammable and hazardous fluids and chemicals.

Material Selection

Hence, the selection of proper materials and the use of robust design and safe construction practices are mandatory, even if crevices are sometimes difficult or even impossible to avoid in tubing installations when using regular types of tubing supports and clamps.

This is where STAUFF ACT Clamps come into play ...

Corrosion Facts

Corrosion in general is a naturally occurring phenomenon commonly defined as the deterioration of a substance (usually a metal) or its properties because of a reaction with its environment. Like other natural hazards, corrosion can cause not only expensive but also dangerous damage to almost everything from automobiles, home appliances and drinking water systems to pipelines, bridges and public buildings.

Figures provided by the U.S. National Climatic Data Center underline that major weather related disasters the U.S. incurred total losses of averaging USD 17 billion annually (1980 – 2001). According to U.S. corrosion studies, the estimated direct cost of metallic corrosion in general was USD 276 billion on an annual basis in 1998. This represented 3,1% of the U.S. Gross Domestic Product.

Direct corrosion costs associated with the domestic oil and gas production activities in the U.S. were determined to be about USD 1,4 billion annually, with USD 0,6 billion attributed to surface piping and facility costs, USD 0,5 billion to downhole tubing, and USD 0,3 billion to capital expenditures related to corrosion.

The U.S. refineries represent approximately 23% of the world's petroleum production in 1996 supplying more than 18 million barrels of refined petroleum products per day, with a total corrosion related direct cost of USD 3,7 billion. Maintenance expenses make up USD 1,8 billion of this total, vessel expenses are USD 1,4 billion and fouling costs are approximately USD 0,5 billion annually.

Source of Information: Report No. FHWA-RD-01-156, September 2001 **Corrosion Costs and Preventive Strategies in the United States** Report by CC Technologies Laboratories, Inc. to Federal Highway Administration Office of Infrastructure Research and Development

Main Features

Efficient Prevention of Crevice Corrosion under Pipe Clamps on Stainless Steel Pipework
Middle- and Long-Term Cost Savings due to Extended Service and Maintenance Intervals

Technology protected
by utility model patent



Construction based on STAUFF Clamps

- Design based on Original STAUFF Clamps according to DIN 3015, Parts 1 and 3 (Standard Series and Twin Series), the tried and tested industry standard for several decades
- Covering the most commonly used metric and imperial pipe diameters from 6 mm to 88,9 mm (from 1/4 inch to 3 1/2 inch)
- Alternative configurations and pipe diameters on request
- Installation time reduction (compared to alternative designs)

Independent Testing and Approval

- Subject to stringent testing at the STAUFF in-house laboratories located in Werdohl (Germany)
- Material and design fully compliant with specification S-716 of the International Oil & Gas Producers Association (IOGP) for Small Bore Tubing and Fittings, which was prepared under Joint Industry Programme 33 (JIP33)
- Long-term field tested on a rig in the Dutch sector of the North Sea
- Tests results independently assessed by Centre for Corrosion Technology at Sheffield Hallam University
- Fully detailed, independent test reports available on request

Innovative Design and Materials

- Material and design in compliance with section 7.3 (Tubing Installation) of the Norwegian offshore standard Norsok Z-010 (Revision 3, published in October 2000), API RP 552 and NACE SP 0108-2008 (section 13)
- 1 Clamp body made of flame-retardant PP-V0 plastic material; tested and V0 classified according to UL 94
- 2 Integrated ACE anti-corrosion elastomer strips avoid the accumulation of seawater between clamp body and pipe
- 3 Drainage channels aid the dispersal of seawater (self-draining)

- 4 ACT Mounting Hardware is made of Stainless Steel V4A (Material Code: W55) with enhanced corrosion resistance by practically excluding metallic and non-metallic impurities during production, processing and handling (delivered in hermetically-sealed quality storage bags with 25 pieces each to avoid contamination during transport)
- High UV stability of the clamp body material; resistant against seawater, rain and oil
- Suitable for continuous exposure to temperatures from -25 °C to +80 °C (from -13 °F to +176 °F)
- To be used in sub-sea and top-side environments; alleviating the requirement for two different products



Salt-spray testing of ACT Mounting Hardware (above of the picture) compared to contaminated hardware made of Stainless Steel V4A (below of the picture)

Design

STAUFF ACT Clamps are an innovatively designed solution for the installation of instrumentation pipework where anti-corrosion properties are of paramount importance (e.g. in the fields of offshore oil and gas exploration and processing).

The design – based on the tried and tested STAUFF Clamps according to DIN 3015 – offers installation time reduction and long term cost savings due to extended service intervals.

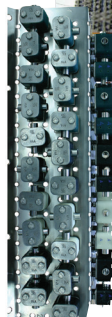
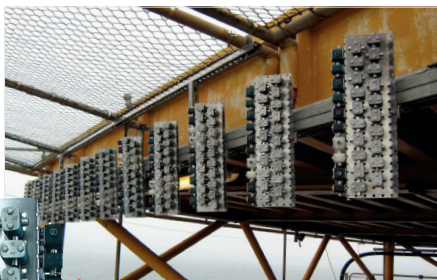
The STAUFF ACT clamp body design is available for the Standard Series (DIN 3015, Part 1) and the Twin Series (DIN 3015, Part 3) to cover the most commonly used metric and imperial pipe diameters from 6 mm to 42 mm (1/4 inch to 1 1/2 inch).

Development

Throughout their development, STAUFF ACT Clamps have been subject to stringent testing at the STAUFF in-house laboratories located in Werdohl, Germany.

In order to ensure credibility of the product, the development process has also involved independent testing.

In a controlled laboratory environment, continuous hot salt spray tests according to ASTM B117 have been applied for periods of 2000 hours to various clamp configurations holding AISI 316 stainless steel tubing.



In addition to that, independent field test samples – located on an oil rig in the Dutch sector of the North Sea – have also been assessed at the Sheffield Hallam University facilities.

Both independent tests have recorded positive results in favour of the anti-corrosion attributes of the STAUFF ACT Clamp. Fully detailed test reports are available upon request.



To achieve this, the services of the Centre for Corrosion Technology at Sheffield Hallam University's Materials and Engineering Research Institute have been utilized, applying advanced techniques with equipment such as high resolution surface metrology and form measurement systems.

Conformity

Using flame-retardant PP-V0 plastic material for the clamp body and ACE anti-corrosion elastomer material for the rubber strips, STAUFF ACT Clamps have been constructed in compliance with section 7.3 (Tubing Installation) of the Norwegian offshore standard Norsok Z-010 (Revision 3, published in October 2000). They also comply with Norsok I-001 (Revision 4, published in January 2010), API RP 552 and NACE SP 0108-2008 (section 13).

The Norsok Organisation



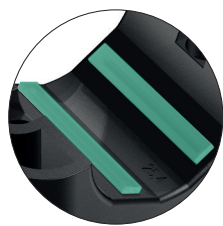
Norsok is a Norwegian industry initiative to add value, reduce cost and lead time and remove unnecessary activities in offshore field developments and operations.

The Norsok standards are developed by the Norwegian petroleum industry and are jointly issued by the Norwegian Oil Industry Association (OLF) and the Federation of Norwegian Engineering Industries (TBL). They are administered by the Norwegian Technology Standards Institution (NTS).

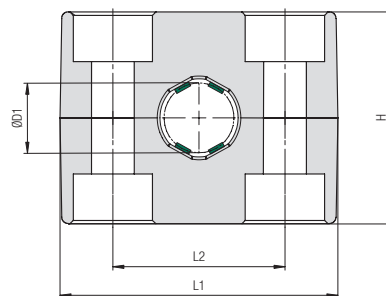
The purpose of the Norsok industry standards is to replace the individual oil company specifications for use in existing and future petroleum industry developments, subject to the individual company's review and application.

Standard Series according to DIN 3015, Part 1

ACT Clamp Body



Integrated Rubber Strips
made of Anti-Corrosion Elastomer (ACE)



Ordering Codes

Clamp Body ***2-*12.7-*ACT**
Clamp Body, STAUFF Group 1A ***1-*06.4A-*ACT**

One clamp body consists of two identical clamp halves, each with two integrated rubber strips.

- * STAUFF Group **2**
- * Exact outside diameter Ø D1 (mm) **12.7**
- * Material code Size 1A - 5 **ACT**
- Size 7M / 8M **ACT-A**

Group Size		Outside Diameter Ø D1		Ordering Code	Packaging Unit	Dimensions (mm/in)			
STAUFF	DIN	(mm)	(in)	(2 Clamp Halves)	(in pieces / bag)	L1	L2	H	Width
1A	1	6		106A-ACT	25	37	20	26	30
		6,4	1/4	106.4A-ACT	25				
		8	5/16	108A-ACT	25				
		9,5	3/8	109.5A-ACT	25				
		10		110A-ACT	25				
		12		112A-ACT	25				
2	2	12,7	1/2	212.7-ACT	25	42	26	32	30
		14		214-ACT	25				
		14,3	9/16	214.3-ACT	25				
		15		215-ACT	25				
		16	5/8	216-ACT	25				
		18		218-ACT	25				
3	3	19	3/4	319-ACT	25	50	33	35,5	30
		20		320-ACT	25				
		21,3		321.3-ACT	25				
		25		325-ACT	25				
		25,4	1	325.4-ACT	25				
4	4	26,9		426.9-ACT	25	59	40	42	30
		28		428-ACT	25				
		30		430-ACT	25				
5	5	32	1 1/4	532-ACT	25	71	52	58	30
		35		535-ACT	25				
		38	1 1/2	538-ACT	25				
		42		542-ACT	25				
7M		44,5	1-3/4	744.5M-ACT-A	25	125	100	100	40
		48,3		748.3M-ACT-A	25				
		60,3		760.3M-ACT-A	25				
		65		765M-ACT-A	25				
8M		70	2-3/4	870M-ACT-A	25	165	140	135	45
		73		873M-ACT-A	25				
		76,1	3	876.1M-ACT-A	25				
		88,9	3-1/2	888.9M-ACT-A	25				

Additional sizes and outside diameters are available upon request.
Please contact STAUFF for further information.



ACT Mounting Hardware Installation on Single Weld Plates

Required components (for use with single weld plate):

- 2 ACT Hexagon Head Bolts AS...W55
- 1 ACT Cover Plate DP...W55
- 1 ACT Clamp Body (2 Clamp Halves)
- 1 ACT Single Weld Plate SP...W55

Before welding, always make sure that the designated position of the ACT Weld Plate is suitable for the expected loads.

Material Code **W55** ACT Mounting Hardware Material Properties and Handling Instructions

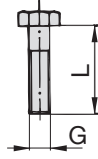
ACT Mounting Hardware is made of Stainless Steel V4A (Material Code: W55) with enhanced corrosion resistance by practically excluding metallic and non-metallic impurities during production, processing and handling.

ACT Mounting Hardware is always delivered in hermetically-sealed quality storage bags with 25 pieces each to avoid contamination during transport.

Always make sure that ACT Mounting Hardware is stored separately from carbon steel and any other metals, and that appropriate tools are used to assemble the clamps.

Details: www.stauff.com/act/assembly

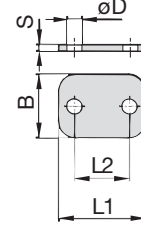
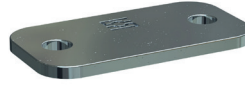
ACT Hexagon Head Bolt Type AS ... W55 (according to DIN 931 / 933)



Dimensions applicable only when used with Cover Plate DP and Weld Plate SP

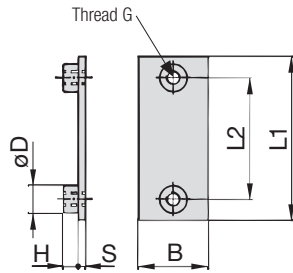
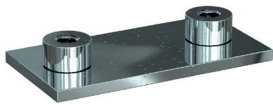
Group STAUFF	DIN	Dimensions (mm/in) Thread G x L	Ordering Code	Packaging Unit (in pieces / bag)
1A	1	M6 x 30	AS-M6x30-W55	25
		M6 x 1.18		
2	2	M6 x 35	AS-M6x35-W55	25
		M6 x 1.38		
3	3	M6 x 40	AS-M6x40-W55	25
		M6 x 1.57		
4	4	M6 x 45	AS-M6x45-W55	25
		M6 x 1.77		
5	5	M6 x 60	AS-M6x60-W55	25
		M6 x 2.36		
7M		M10 x 110	AS-M10x110-W55	25
		M10 x 4.33		
8M		M10 x 145	AS-M10x145-W55	25
		M10 x 5.71		

ACT Cover Plate Type DP ... W55



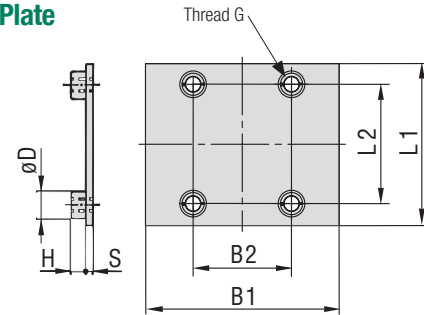
Group STAUFF	DIN	Dimensions (mm/in)					Ordering Code	Packaging Unit (in pieces / bag)
		L1	L2	B	S	ØD		
1A	1	34	20	30	3	7	DP-1A-W55	25
		1.34	.79	1.18	.12	.28		
2	2	40.5	26	30	3	7	DP-2-W55	25
		1.59	1.02	1.18	.12	.28		
3	3	48	33	30	3	7	DP-3-W55	25
		1.89	1.30	1.18	.12	.28		
4	4	57	40	30	3	7	DP-4-W55	25
		2.24	1.57	1.18	.12	.28		
5	5	70	52	30	3	7	DP-5-W55	25
		2.76	2.05	1.18	.12	.28		
7M		125	100	40	8	11	DP-7M-W55	25
		4.92	3.94	1.57	.31	.43		
8M		165	140	45	8	11	DP-8M-W55	25
		6.50	5.51	1.77	.31	.43		

ACT Single Weld Plate Type SP ... W55



Group STAUFF	DIN	Dimensions (mm/in)	Ordering Code	Packaging Unit (in pieces / bag)
		G L1 L2 B S H ØD		
1A	1	M6 36 20 30 3 6.5 12	SP-1A-M-W55	25
		1.42 0.79 1.18 .12 .26 .47		
2	2	M6 42 26 30 3 6.5 12	SP-2-M-W55	25
		1.65 1.02 1.18 .12 .26 .47		
3	3	M6 50 33 30 3 6.5 12	SP-3-M-W55	25
		1.97 1.30 1.18 .12 .26 .47		
4	4	M6 60 40 30 3 6.5 12	SP-4-M-W55	25
		2.36 1.57 1.18 .12 .26 .47		
5	5	M6 71 52 30 3 6.5 12	SP-5-M-W55	25
		2.80 2.05 1.18 .12 .26 .47		
7M		M10 125 100 40 8 5.3 14	SP-7M-M-W55	25
		4.92 3.94 1.58 .31 .21 .55		
8M		M10 165 140 45 8 5.3 14	SP-8M-M-W55	25
		6.50 5.51 1.77 .31 .21 .55		

ACT Double Weld Plate Type SPD ... W55



Group STAUFF	DIN	Dimensions (mm/in)	Ordering Code	Packaging Unit (in pieces / bag)
		G L1 L2 B1 B2 S H ØD		
1A	1	M6 36 20 60 30.5 3 6.5 12	SPD-1A-M-W55	25
		1.42 0.79 2.36 1.20 .12 .26 .47		
2	2	M6 42 26 60 30.5 3 6.5 12	SPD-2-M-W55	25
		1.65 1.02 2.36 1.20 .12 .26 .47		
3	3	M6 50 33 60 30.5 3 6.5 12	SPD-3-M-W55	25
		1.97 1.30 2.36 1.20 .12 .26 .47		



Alternative types of weld plates are available upon request. Please contact STAUFF for further information.



ACT Mounting Hardware Installation on Mounting Rails

Required components (for use with single weld plate):

- 2 ACT Hexagon Head Bolts AS...W55
- 1 ACT Cover Plate DP...W55
- 1 ACT Clamp Body (2 Clamp Halves)
- 2 ACT Hexagon Rail Nuts, SM...W55
- 1 ACT Mounting Rail, TS...W55

Before welding, always make sure that the designated position of the ACT Weld Plate is suitable for the expected loads.

Material Code **W55** ACT Mounting Hardware Material Properties and Handling Instructions

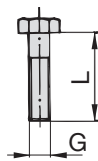
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ACT Mounting Hardware is always delivered in hermetically-sealed quality storage bags with 25 pieces each to avoid contamination during transport.

Always make sure that ACT Mounting Hardware is stored separately from carbon steel and any other metals, and that appropriate tools are used to assemble the clamps.

Details: www.stauff.com/act/assembly

ACT Hexagon Head Bolt Type AS ... W55 (according to DIN 931 / 933)

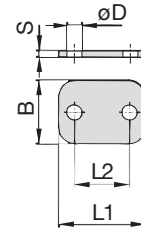


Dimensions applicable only when used with Cover Plate DP and Weld Plate SP



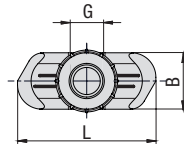
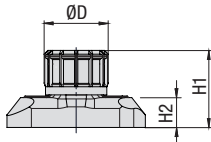
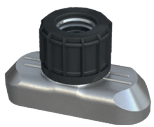
Group STAUFF	DIN	Dimensions (mm/in) Thread G x L	Ordering Code	Packaging Unit (in pieces / bag)
1A	1	M6 x 30 M6 x 1.18	AS-M6x30-W55	25
2	2	M6 x 35 M6 x 1.38	AS-M6x35-W55	25
3	3	M6 x 40 M6 x 1.57	AS-M6x40-W55	25
4	4	M6 x 45 M6 x 1.77	AS-M6x45-W55	25
5	5	M6 x 60 M6 x 2.36	AS-M6x60-W55	25

ACT Cover Plate Type DP ... W55



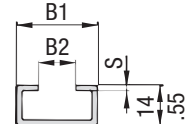
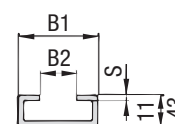
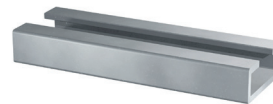
Group STAUFF	DIN	Dimensions (mm/in)					Ordering Code	Packaging Unit (in pieces / bag)
		L1	L2	B	S	ØD		
1A	1	34 1.34	20 .79	30 1.18	3 .12	7 .28	DP-1A-W55	25
2	2	40,5 1.59	26 1.02	30 1.18	3 .12	7 .28	DP-2-W55	25
3	3	48 1.89	33 1.30	30 1.18	3 .12	7 .28	DP-3-W55	25
4	4	57 2.24	40 1.57	30 1.18	3 .12	7 .28	DP-4-W55	25
5	5	70 2.76	52 2.05	30 1.18	3 .12	7 .28	DP-5-W55	25

Hexagon Rail Nut (for Use with Mounting Rail TS) Type SM

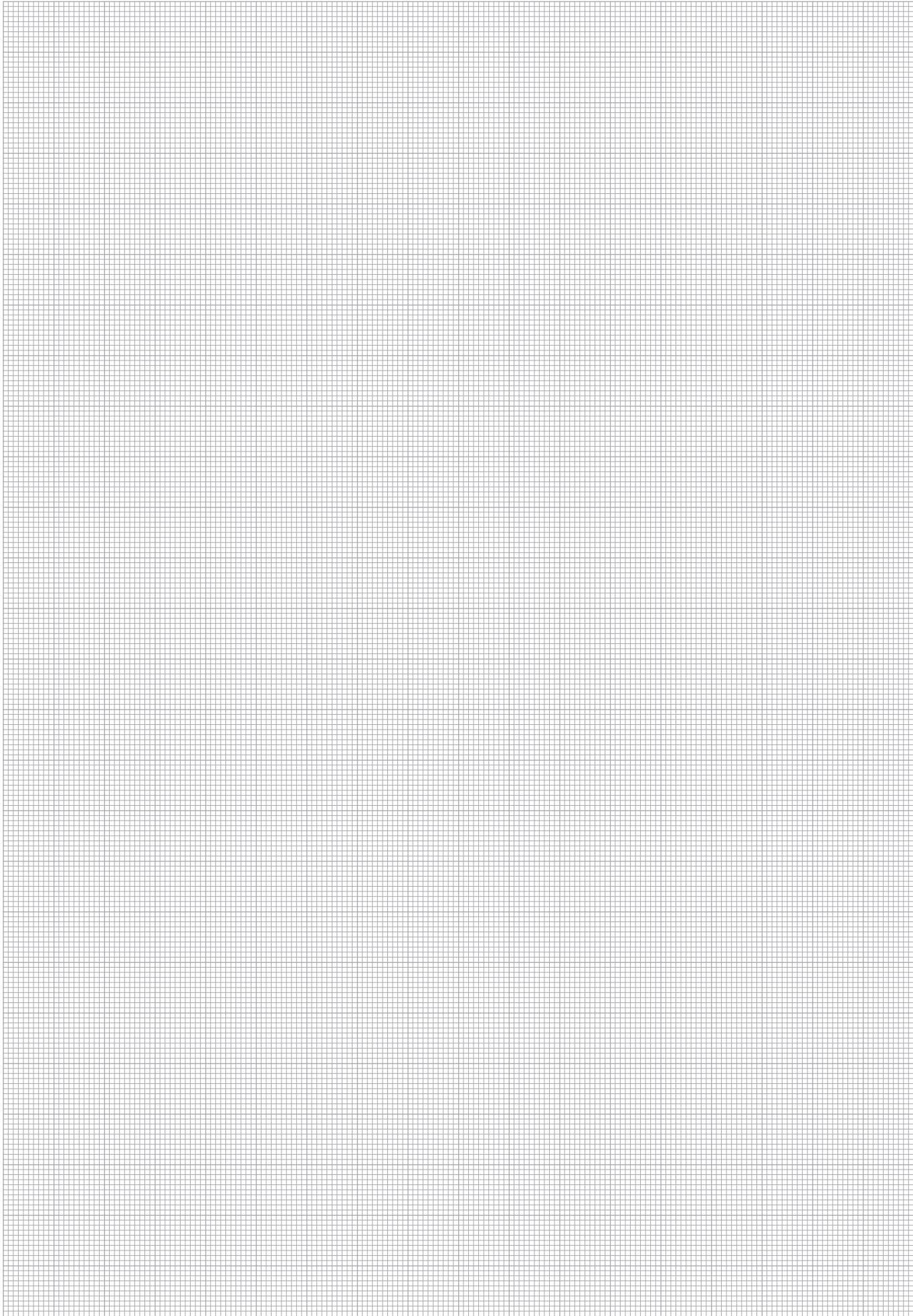


Group STAUFF	DIN	Dimensions (mm/in) Thread G L B H1 H2 ØD						Ordering Codes (Standard Options)
1A	1	M6	25,5 1.00	10,4 .41	14,2 .56	5,5 .22	12 .47	SM-1-8/1D-M-W55
2	2							
3	3							
4	4							
5	5							

Mounting Rail (for Use with Hexagon Rail Nut SM) Type TS



Group STAUFF	DIN	Dimensions (mm/in) B1 B2 S			Ordering Codes (Standard Options)	
1A	1	28 1.10	11 .43	2 .08	Length of Rail 1 m / 3.28ft Height 11 mm / .43 in TS-11-1M-W55	Length of Rail 2 m / 6.56ft Height 11 mm / .43 in TS-11-2M-W55
2	2					
3	3					
4	4					
5	5				Length of Rail 1 m / 3.28ft Height 14 mm / .55 in TS-14-1M-W55	Length of Rail 2 m / 6.56ft Height 14 mm / .55 in TS-14-2M-W55



E



ACT Mounting Hardware Multi-Level Installation (with Weld Plate)

Required components for each level:

- 2 ACT Stacking Bolt AF...W55
- 1 ACT Safety Locking Plate SIG...ACT-W55
- 1 ACT Clamp Body (2 Clamp Halves)

The upper layer is secured by a cover plate and hexagon head bolts. The lower layer has to be mounted to a weld plate (with a recommended maximum of two levels in total).

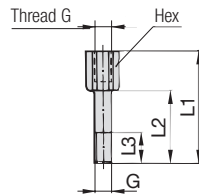
Material Code **W55** ACT Mounting Hardware Material Properties and Handling Instructions

ACT Mounting Hardware is made of Stainless Steel V4A (Material Code: W55) with enhanced corrosion resistance by practically excluding metallic and non-metallic impurities during production, processing and handling.

ACT Mounting Hardware is always delivered in hermetically-sealed quality storage bags with 25 pieces each to avoid contamination during transport.

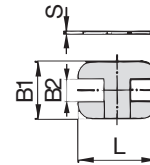
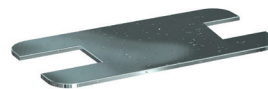
Always make sure that ACT Mounting Hardware is stored separately from carbon steel and any other metals, and that appropriate tools are used to assemble the clamps.
Details: www.stauff.com/act/assembly

ACT Stacking Bolt Type AF ... W55



Group	STAUFF	DIN	Dimensions (mm /in)				Ordering Code	Packaging Unit (in pieces / bag)
			G	L1	L2	L3 min. Hex		
1A	1	M6	34	20	12	11	AF-1/1A/1D-M-W55	25
			1.34	.79	.47	.43		
2	2	M6	40	26	12	11	AF-2-M-W55	25
			1.57	1.24	.47	.43		
3	3	M6	44	30	12	11	AF-3/AF-HKSK-1A-M-W55	25
			1.73	1.18	.47	.43		
4	4	M6	49	35	12	11	AF-4/AF-HKSK-1D-M-W55	25
			1.93	1.38	.47	.43		
5	5	M6	64	50	12	11	AF-5-M-W55	25
			2.52	1.97	.47	.43		

ACT Safety Locking Plate Type SIG ... ACT-W55



Group	STAUFF	DIN	Dimensions (mm /in)				Ordering Code	Packaging Unit (in pieces / bag)
			L	B1	B2	S		
1A	1		33	28	11,2	2	SIG-1A-ACT-W55	25
			1.30	1.10	.44	.08		
2	2		39	28	11,2	2	SIG-2-ACT-W55	25
			1.54	1.10	.44	.08		
3	3		47	28	11,2	2	SIG-3-ACT-W55	25
			1.85	1.10	.44	.08		
4	4		56	28	11,2	2	SIG-4-ACT-W55	25
			2.20	1.10	.44	.08		
5	5		69	28	11,2	2	SIG-5-ACT-W55	25
			2.72	1.10	.44	.08		

E



ACT Mounting Hardware Installation with Channel Rail Adaptors

Required components:

- 2 ACT Hexagon Head Bolts AS...W55
- 1 ACT Cover Plate DP...W55
- 1 ACT Clamp Body (2 Clamp Halves)
- 2 ACT Channel Rail Adaptors CRA...W55

Suitable for various brands and types of channel rails (including Halfen, Hilti, Unistrut® etc.).

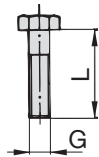
Material Code **W55** ACT Mounting Hardware Material Properties and Handling Instructions

ACT Mounting Hardware is made of Stainless Steel V4A (Material Code: W55) with enhanced corrosion resistance by practically excluding metallic and non-metallic impurities during production, processing and handling.

ACT Mounting Hardware is always delivered in hermetically-sealed quality storage bags with 25 pieces each to avoid contamination during transport.

Always make sure that ACT Mounting Hardware is stored separately from carbon steel and any other metals, and that appropriate tools are used to assemble the clamps.
Details: www.stauff.com/act/assembly

ACT Hexagon Head Bolt Type AS ... W55 (according to DIN 931 / 933)

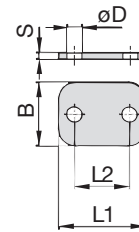


Dimensions applicable only when used with Cover Plate DP and Weld Plate SP



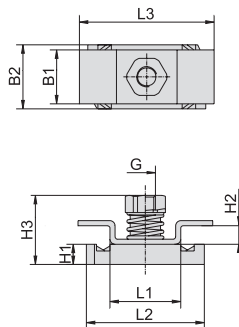
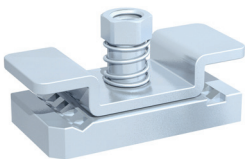
Group STAUFF	DIN	Dimensions (mm/in) Thread G x L	Ordering Code	Packaging Unit (in pieces / bag)
1A	1	M6 x 30	AS-M6x30-W55	25
		M6 x 1.18		
2	2	M6 x 35	AS-M6x35-W55	25
		M6 x 1.38		
3	3	M6 x 40	AS-M6x40-W55	25
		M6 x 1.57		
4	4	M6 x 45	AS-M6x45-W55	25
		M6 x 1.77		
5	5	M6 x 60	AS-M6x60-W55	25
		M6 x 2.36		

ACT Cover Plate Type DP ... W55



Group STAUFF	DIN	Dimensions (mm/in)					Ordering Code	Packaging Unit (in pieces / bag)
		L1	L2	B	S	ØD		
1A	1	34	20	30	3	7	DP-1A-W55	25
		1.34	.79	1.18	.12	.28		
2	2	40,5	26	30	3	7	DP-2-W55	25
		1.59	1.02	1.18	.12	.28		
3	3	48	33	30	3	7	DP-3-W55	25
		1.89	1.30	1.18	.12	.28		
4	4	57	40	30	3	7	DP-4-W55	25
		2.24	1.57	1.18	.12	.28		
5	5	70	52	30	3	7	DP-5-W55	25
		2.76	2.05	1.18	.12	.28		

ACT Channel Rail Adaptor Type CRA ... W55

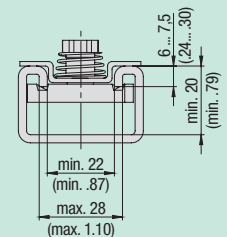


Group STAUFF	DIN	Dimensions (mm/in)									Ordering Code	Packaging Unit (in pieces / bag)
		G	L1	L2	L3	B1	B2	H1	H2	H3		
1A	1	M6	21 .83	35 1.38	40 1.57	16 .63	19 .75	6 .24	5,5 .22	20,5 .81	CRA-1-8/1D-M-W55	25
2	2											
3	3											
4	4											
5	5											

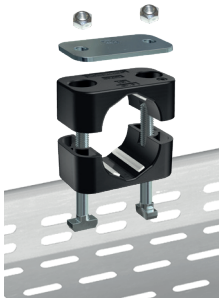
Suitability Chart for ACT Channel Adaptors in the Standard Series

The STAUFF Channel Rail Adaptor, type CRA, is suitable for various brands and types of channel rails (including Halfen, Hilti, Unistrut® etc.). The drawing describes the basic dimensional requirements for channel rails to be used with STAUFF Channel Rail Adaptors, type CRA.

In case of doubt, please do not hesitate to contact STAUFF prior to field application.



ACT Mounting Hardware Installation in Field Trays / Cable Ladders



Required components:

- 2 ACT Self-Locking Nuts MUS-HKS ... W55
- 1 ACT Cover Plate DP ... W55
- 1 ACT Clamp Body (2 Clamp Halves)
- 2 ACT Hammerhead Bolts HKS ... W55

Suitable for commonly used field trays and cable ladders with diagonal, lengthwise and/or crosswise slots and perforations.

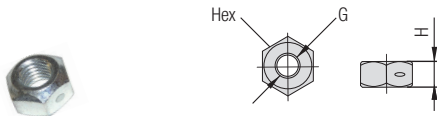
Material Code **W55** ACT Mounting Hardware Material Properties and Handling Instructions

ACT Mounting Hardware is made of Stainless Steel V4A (Material Code: W55) with enhanced corrosion resistance by practically excluding metallic and non-metallic impurities during production, processing and handling.

ACT Mounting Hardware is always delivered in hermetically-sealed quality storage bags with 25 pieces each to avoid contamination during transport.

Always make sure that ACT Mounting Hardware is stored separately from carbon steel and any other metals, and that appropriate tools are used to assemble the clamps.
Details: www.stauff.com/act/assembly

All-Metal Self-Locking ACT Nut Type MUS-HKS ... W55 (similar to DIN 980 / Biloc)

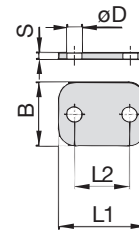
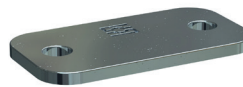


For use with ACT Hammerhead Bolts HKS ... W55



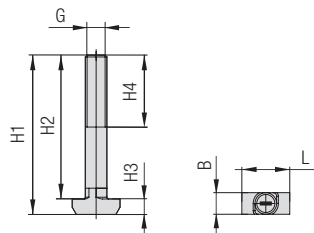
Group	STAUFF	DIN	Dimensions (mm/in)			Ordering Code	Packaging Unit
			Thread G	H	Hex		(in pieces / bag)
1A	1		M6	5	10	MUS-HKS-M6-W55	25
2	2						
3	3						
4	4						
5	5						

ACT Cover Plate Type DP ... W55



Group	STAUFF	DIN	Dimensions (mm/in)					Ordering Code	Packaging Unit
			L1	L2	B	S	ØD		(in pieces / bag)
1A	1		34	20	30	3	7	DP-1A-W55	25
			1.34	.79	1.18	.12	.28		
2	2		40,5	26	30	3	7	DP-2-W55	25
			1.59	1.02	1.18	.12	.28		
3	3		48	33	30	3	7	DP-3-W55	25
			1.89	1.30	1.18	.12	.28		
4	4		57	40	30	3	7	DP-4-W55	25
			2.24	1.57	1.18	.12	.28		
5	5		70	52	30	3	7	DP-5-W55	25
			2.76	2.05	1.18	.12	.28		

ACT Hammerhead Bolt Type HKS ... W55

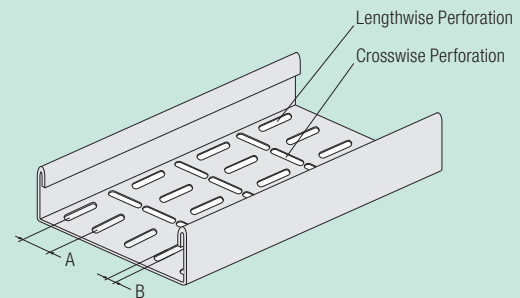


For use with Self-Locking ACT Nuts MUS-HKS ... W55



Group	STAUFF	DIN	Dimensions (mm/in)							Ordering Code	Packaging Unit
			G	H1	H2	H3	H4 min	B	L		(in pcs. / bag)
1A	1	M6	44,3	40	4,3	20	6,1	13,3	HKS-M6x40-W55	25	
			1.74	1.57	.17	.79	.24	.52			
2	2	M6	49,3	45	4,3	20	6,1	13,3	HKS-M6x45-W55	25	
			1.94	1.77	.17	.79	.24	.52			
3	3	M6	54,3	50	4,3	20	6,1	13,3	HKS-M6x50-W55	25	
			2.14	1.97	.17	.79	.24	.52			
4	4	M6	59,3	55	4,3	20	6,1	13,3	HKS-M6x55-W55	25	
			2.33	2.17	.17	.79	.24	.52			
5	5	M6	74,3	70	4,3	20	6,1	13,3	HKS-M6x70-W55	25	
			2.93	2.76	.17	.79	.24	.52			

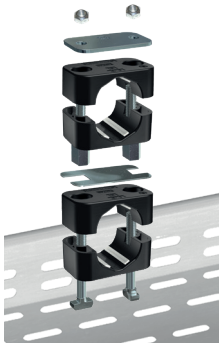
Suitability Chart for ACT Hammerhead Bolts in the Standard Series



ACT Hammerhead Bolts are suitable for field trays and cable ladders with diagonal, lengthwise and/or crosswise slots and perforations that meet the following requirements:

- **Dimension A:** Equal to the bolt center spacing of the clamp assembly
- **Dimension B:** 6,2 mm ... 7,0 mm / .24 in28 in (Min ... Max)

In case of doubt, please do not hesitate to contact STAUFF prior to field application.



ACT Mounting Hardware Multi-Level Installation (with Stacking & Hammerhead Bolts)

Required components (for a recommended maximum of two levels in total):

- 2 ACT Self-Locking Nuts MUS-HKS ... W55
- 1 ACT Cover Plate DP ... W55
- 1 ACT Clamp Body (2 Clamp Halves)
- 1 ACT Safety Locking Plate SIG...ACT-W55
- 2 ACT Stacking Bolts AF-HKSK...W55
- 1 ACT Clamp Body (2 Clamp Halves)
- 2 ACT Hammerhead Bolts HSKK ... W55

Material Code
W55

ACT Mounting Hardware Material Properties and Handling Instructions

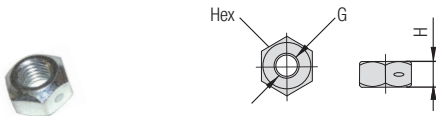
ACT Mounting Hardware is made of Stainless Steel V4A (Material Code: W55) with enhanced corrosion resistance by practically excluding metallic and non-metallic impurities during production, processing and handling.

ACT Mounting Hardware is always delivered in hermetically-sealed quality storage bags with 25 pieces each to avoid contamination during transport.

Always make sure that ACT Mounting Hardware is stored separately from carbon steel and any other metals, and that appropriate tools are used to assemble the clamps.

Details: www.stauff.com/act/assembly

All-Metal Self-Locking ACT Nut Type MUS-HKS ... W55 (similar to DIN 980 / Biloc)



For use with ACT Stacking Bolts AF-HKS ... W55

Group	STAUFF	DIN	Dimensions (mm/in)			Ordering Code	Packaging Unit
			Thread G	H	Hex		(in pieces / bag)
1A	1		M6	5 .20	10 .39	MUS-HKS-M6-W55	25
2	2						
3	3						

ACT Cover Plate Type DP ... W55



Group	STAUFF	DIN	Dimensions (mm/in)					Ordering Code	Packaging Unit
			L1	L2	B	S	ØD		(in pieces / bag)
1A	1		34	20	30	3	7	DP-1A-W55	25
			1.34	.79	1.18	.12	.28		
2	2		40,5	26	30	3	7	DP-2-W55	25
			1.59	1.02	1.18	.12	.28		
3	3		48	33	30	3	7	DP-3-W55	25
			1.89	1.30	1.18	.12	.28		

ACT Stacking Bolt Type AF-HKSK ... W55



For use with Self-Locking ACT Nuts MUS-HKS ... W55

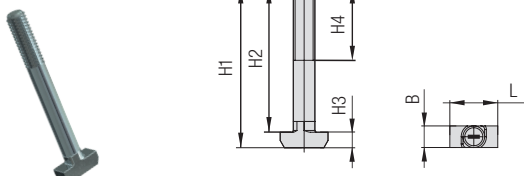
Group	STAUFF	DIN	Dimensions (mm/in)					Ordering Code	Packaging Unit
			G	L1	L2	L3 min.	Hex		(in pieces / bag)
1A	1	M6	44	30	12	11	.43	AF-3/AF-HKSK-1A-M-W55	25
			1.73	1.18	.47	.43			
2	2	M6	54	40	12	11	.43	AF-HKSK-2/3-M-W55	25
			2.13	1.57	.47	.43			
3	3	M6	54	40	12	11	.43	AF-HKSK-2/3-M-W55	25
			2.13	1.57	.47	.43			

ACT Safety Locking Plate Type SIG ... ACT-W55

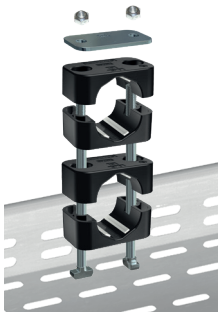


Group	STAUFF	DIN	Dimensions (mm/in)				Ordering Code	Packaging Unit
			L	B1	B2	S		(in pieces / bag)
1A	1		33	28	11,2	2	SIG-1A-ACT-W55	25
			1.30	1.10	.44	.08		
2	2		39	28	11,2	2	SIG-2-ACT-W55	25
			1.54	1.10	.44	.08		
3	3		47	28	11,2	2	SIG-3-ACT-W55	25
			1.85	1.10	.44	.08		

ACT Hammerhead Bolt Type HSKK ... W55



Group	STAUFF	DIN	Dimensions (mm/in)						Ordering Code	Packaging Unit	
			G	H1	H2	H3	H4 min	B	L		(in pcs. / bag)
1A	1	M6	29,3	25	4,3	20	6,1	13,3	HSKK-M6x25-W55	25	
			1.15	.98	.17	.79	.24	.52			
2	2	M6	36,3	32	4,3	20	6,1	13,3	HSKK-M6x32-W55	25	
			1.43	1.26	.17	.79	.24	.52			
3	3	M6	39,3	35	4,3	20	6,1	13,3	HSKK-M6x35-W55	25	
			1.55	1.38	.17	.79	.24	.52			



ACT Mounting Hardware Multi-Level Installation in Field Trays / Cable Ladders (with Hammerhead Bolts)

Required components (for a recommended maximum of two levels in total):

- 2 ACT Self-Locking Nuts MUS-HKS ... W55
- 1 ACT Cover Plate DP ... W55
- 1 ACT Clamp Body (2 Clamp Halves)
- 1 ACT Clamp Body (2 Clamp Halves)
- 2 ACT Hammerhead Bolts HKS ... W55

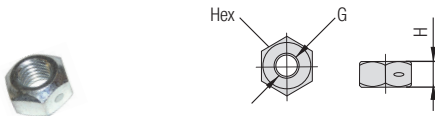
Material Code **W55** ACT Mounting Hardware Material Properties and Handling Instructions

ACT Mounting Hardware is made of Stainless Steel V4A (Material Code: W55) with enhanced corrosion resistance by practically excluding metallic and non-metallic impurities during production, processing and handling.

ACT Mounting Hardware is always delivered in hermetically-sealed quality storage bags with 25 pieces each to avoid contamination during transport.

Always make sure that ACT Mounting Hardware is stored separately from carbon steel and any other metals, and that appropriate tools are used to assemble the clamps.
Details: www.stauff.com/act/assembly

All-Metal Self-Locking ACT Nut Type MUS-HKS ... W55 (similar to DIN 980 / Biloc)



For use with ACT Hammerhead Bolts HKS ... W55



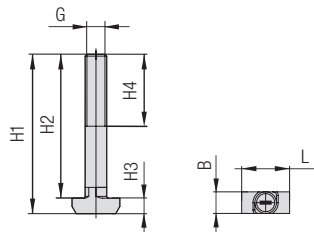
Group	STAUFF	DIN	Dimensions (mm/in)			Ordering Code	Packaging Unit
			Thread G	H	Hex		(in pieces / bag)
1A	1					MUS-HKS-M6-W55	25
2	2	M6	5	10			
3	3		.20	.39			

ACT Cover Plate Type DP ... W55



Group	STAUFF	DIN	Dimensions (mm/in)					Ordering Code	Packaging Unit
			L1	L2	B	S	øD		(in pieces / bag)
1A	1		34	20	30	3	7	DP-1A-W55	25
			1.34	.79	1.18	.12	.28		
2	2		40,5	26	30	3	7	DP-2-W55	25
			1.59	1.02	1.18	.12	.28		
3	3		48	33	30	3	7	DP-3-W55	25
			1.89	1.30	1.18	.12	.28		

ACT Hammerhead Bolt Type HKS ... W55

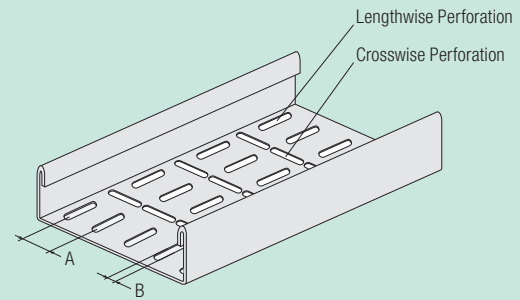


For use with Self-Locking ACT Nuts MUS-HKS ... W55



Group	STAUFF	DIN	Dimensions (mm/in)							Ordering Code	Packaging Unit
			G	H1	H2	H3	H4 min	B	L		(in pcs. / bag)
1A	1	M6	68,3	64	4,3	20	6,1	13,3	HKS-V-M6x64-W55	25	
			2.69	2.52	.17	.79	.24	.52			
2	2	M6	80,3	76	4,3	20	6,1	13,3	HKS-V-M6x76-W55	25	
			3.16	2.99	.17	.79	.24	.52			
3	3	M6	87,3	83	4,3	20	6,1	13,3	HKS-V-M6x83-W55	25	
			3.44	3.27	.17	.79	.24	.52			

Suitability Chart for ACT Hammerhead Bolts in the Standard Series



ACT Hammerhead Bolts are suitable for field trays and cable ladders with diagonal, lengthwise and/or crosswise slots and perforations that meet the following requirements:

- **Dimension A:** Equal to the bolt center spacing of the clamp assembly
- **Dimension B:** 6,2 mm ... 7,0 mm / .24 in28 in (Min ... Max)

In case of doubt, please do not hesitate to contact STAUFF prior to field application.

Installation on Weld Plate

Required components:

- 2 Hexagon Head Bolts AS...W55
- 1 Cover Plate DP...W55
- 1 ACT Clamp Body (2 Clamp Halves)
- 1 Single Weld Plate SP...W55

Before welding, always make sure that the designated position of the weld plate is suitable for the expected loads.

Multi-Level Installation (with Weld Plate)

Required components (for each level)
for a maximum of two levels in total:

- 2 Stacking Bolt AF...W55
- 1 Safety Locking Plate SIG...ACT-W55
- 1 ACT Clamp Body (2 Clamp Halves)

The upper layer has to be secured by a cover plate and hexagon head bolts. The lower level has to be mounted to a weld plate.

Order Code
SP-110a-ACT-DP-AS-M-W55

W55 is the recommended option for metal hardware to be used with STAUFF ACT Clamps.

Order Code
110a-ACT-SIG-AF-M-W55

W55 is the recommended option for metal hardware to be used with STAUFF ACT Clamps.

Installation with Channel Rail Adaptors

Required components:

- 2 Hexagon Head Bolts AS...W55
- 1 Cover Plate DP...W55
- 1 Clamp Body (2 Clamp Halves)
- 2 Channel Rail Adaptors CRA...W55

Suitable for various brands and types of channel rails (including Halfen, Hiiti, Unistrut® etc.).

Installation in Field Trays / Cable Ladders

Required components:

- 2 Self-Locking Nuts MUS-HKS ... W55
- 1 Cover Plate DP ... W55
- 1 Clamp Body (2 Clamp Halves)
- 2 Hammerhead Bolts HKS ... W55

Suitable for commonly used field trays and cable ladders with diagonal, lengthwise and/or crosswise slots and perforations.

Order Code
CRA-110a-ACT-DP-AS-M-W55

W55 is the recommended option for metal hardware to be used with STAUFF ACT Clamps.

Order Code
HKS-110a-ACT-DP-MUS-M-W55

W55 is the recommended option for metal hardware to be used with STAUFF ACT Clamps.

**Multi-Level Installation
in Field Trays / Cable Ladders**

Required components
(for a maximum of two levels in total):

- 2 Self-Locking Nuts MUS-HKS ... W55
- 1 Cover Plate DP ... W55
- 1 ACT Clamp Body (2 Clamp Halves)
- 1 Safety Locking Plate SIG...ACT-W55
- 2 Stacking Bolts AF-HKSK...W55
- 1 ACT Clamp Body (2 Clamp Halves)
- 2 Hammerhead Bolts HKSK ... W55

Suitable for commonly used field trays and cable ladders with diagonal, lengthwise and/or crosswise slots and perforations.

**Multi-Level Installation
in Field Trays / Cable Ladders**

Required components
(for a maximum of two levels in total):

- 2 Self-Locking Nuts MUS-HKS ... W55
- 1 Cover Plate DP ... W55
- 1 ACT Clamp Body (2 Clamp Halves)
- 1 ACT Clamp Body (2 Clamp Halves)
- 2 Hammerhead Bolts HKSV ... W55

Suitable for commonly used field trays and cable ladders with diagonal, lengthwise and/or crosswise slots and perforations.

Order Codes

Upper Level: **HKSK-212.7-ACT-DP-MUS-M-W55**
Lower Level: **212.7-ACT-SIG-AF-HKSK-M-W55**

W55 is the recommended option for metal hardware to be used with STAUFF ACT Clamps.

Order Codes

Upper Level: **212.7-ACT** (Clamp Body only)
Lower Level: **HKSV-212.7-ACT-DP-MUS-M-W55**

W55 is the recommended option for metal hardware to be used with STAUFF ACT Clamps.

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